

# **Product / Process Change Notice**

#### PCN No.: Z200-DM201408-01-B

Date : September 4, 2014

<i>Change Title :</i> <u>W25Q32FW "F-Series" (58nm) to replace W25Q32DW "D-Series" (90nm) 32Mb 1.8V SpiFlash</u> ® <u>Memories</u>
Change Classification:
Affected Product(s):
90nm 32Mb "D-Series" SpiFlash memories: W25Q32DWSSIG, W25Q32DWSTIM, W25Q32DWZPIG
Description of Change(s) :
The W25Q32FW 32Mb 1.8V SpiFlash® Memories use Winbond's 58nm Flash technology. It is function-compatible W25Q32DW 90nm devices offering improved performance, features and availability.
Reason for Change(s) :         1) Technology migration from 90nm to 58nm on 12" wafer.         2) Improved features (see below)         Features         a) Advanced 58nm SpiFlash technology         b) Command compatible with W25Q32DW (same JEDEC Device ID, Superset Instruction Set)         c) Individual Block Write Protection in addition to the existing protection schemes         d) Addition configurable hardware /RESET pin         e) Programmable Output Drive Strength         Benefits         a) 58nm technology allows for imporved availability and best possible pricing         b) Provides drop-in replacement capability for seemless transitions         c) Faster Read Performance
Impact of Change(s) : ( positive & negative )
Form: No Change
Fit: No Change
Function: No change
Reliability: No concern (please refer to Attachment I)
Hazardous Substances: No concern (please refer to Attachment II)
Qualification Plan/ Results :
Based on Winbond W25Q32FW Serial Flash Reliability report, the new product meets our criteria and no quality concern (refer to Attachment I in details)
Implementation Plan :
□ Date Code : onward □ Lot No.: onward ☑ Proposed first ship date: <u>Refer to Attachment I</u>



Originator:(QA Sec. Manager)	YH Cher	g	Responsible: (QA Dept. Manager)	ytt Cheng	Approval:(QRA Director)	Yeu-Sung, Cheng
Contact for Questions & Concerns		Addre	e: <u>Betty Hyhuang</u> TEL ess : <u># 539, Sec. 2, W</u> iil: <u>Hyhuang8@winbc</u>	enxing Rd., Jhubei (		

#### **Customer Comments:**

Note: Please sign this notice, and return to Winbond contact within 30 days. If no response is received within 30 days, this Change Request will be assumed to meet your approval.

Approval	Disapproval	Conditional Approval :
Date:		
Dept. name:		
Person in charge	:	<u> </u>



Table 1 the impact product list: Primary Winbond replacement part numbers for 90nm W25Q32DW D-Series products are listed below. These devices offer the best future availability.

Winbond Current PN (90nm D-Series)	Winbond Primary Replacement PN (58nm F-Series)
W25Q32DWSSIG	W25Q32FWSSIG
W25Q32DWSTIM	W25Q32FWSTIQ
W25Q32DWZPIG	W25Q32FWZPIG



**Winbond Electronics Corporation** 

No.539, Sec.2 Wenxing Rd. Jhubei City, Hsinchu, Taiwan, R.O.C.

# **Product Obsolescence Notice**

## W25Q32FW SpiFlash Memories

Notification Date: August 15, 2014

Dear Valued Customer,

This letter is to notify you of Winbond's intention to terminate production of the W25Q32DW SpiFlash memory. And replace it with the W25Q32FW. Current Part Numbers affected and corresponding replacement Part Numbers are listed below.

Winbond Current PN (90nm D-Series)	Winbond Primary Replacement PN (58nm F-Series)
W25Q32DWSSIG	W25Q32FWSSIG
W25Q32DWSTIM	W25Q32FWSTIQ
W25Q32DWZPIG	W25Q32FWZPIG

The W25Q32FW device features:

#### Features

- a) Advanced 58nm SpiFlash technology
- b) Command compatible with W25Q32DW (same JEDEC Device ID, Superset Instruction Set)
- c) Individual Block Write Protection in addition to the existing protection schemes
- d) Addition configurable hardware /RESET pin
- e) Programmable Output Drive Strength

#### Benefits

- a) 58nm technology allows for improved availability and best possible pricing
- b) Provides drop-in replacement capability for seamless transitions
- c) Faster Read Performance

Please refer to the table below for your particular product last time order date and Winbond last shipment date and use this table to determine your last time buys and subsequent request dates. Winbond Electronics reserves the right to limit last time buy quantities based on capacity and material availability. Please notify Winbond as soon as possible if there are any concerns with these this schedule.

90nm Part Number	Notification Date	90nm Last Order Date	90nm Last Ship Date	58nm Part Number	58nm Reliability Report	58nm Mass Production
W25Q32DW	Aug./13/ 2014	Feb./13/ 2015	Aug./13/ 2015	W25Q32FW	Jul./29/ 2014	Jul./29/ 2014

- Eddy Hung

Eddy Hung Assistant Vice President of Flash Marketing







# Hazardous Substances Check List

Raw material name: V

W25Q32FWSTIQ

Element	Specification	Measured Data	Result
Cd (Cadmium, 鎘)	< 20ppm	1 ppm	PASS
Pb (Lead, 鉛)	< 700ppm	N.D.	PASS
Hg (Mercury, 汞)	< 200ppm	8 ppm	PASS
Cr (Chromium, 鉻)	< 700ppm	2 ppm	PASS
Br (Bromine, 溴)	< 250ppm	4 ppm	PASS
Cl (Chlorine, 氛)	< 630ppm	N.D.	PASS
Sb (Antimony, 銻)	< 700ppm	N.D.	PASS

Conclusion: Accept D Reject

Engineer:

B. Y

Date: 2014/08/06



Raw material name:





# **Hazardous Substances Check List**

W25Q32FWSSIG

Element	Specification	Measured Data	Result		
Cd (Cadmium, 鎘)	< 20ppm	6 ppm	PASS		
Pb (Lead, 鉛)	< 700ppm	N.D.	PASS		
Hg (Mercury, 汞)	< 200ppm	3 ppm	PASS		
Cr (Chromium, 鉻)	< 700ppm	3 ppm	PASS		
Br (Bromine, 溴)	< 250ppm	13 ppm	PASS		
Cl (Chlorine, 氯)	< 630ppm	N.D.	PASS		
Sb (Antimony, 銻)	< 700ppm	3 ppm	PASS		

Conclusion: Accept **D** Reject

Engineer:

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Date: 2014/08/06

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# **RELIABILITY REPORT**

# W25Q64FW, W25Q32FW

# PART NO. : W25Q64FW

# FUNCTION: 1.8V 64M FLASH MEMORY

# PROCESS : 58nm CMOS (DPTM)

WR. Chang **RA ENGINEER:** 

K.F. Chuang **RA MANAGER:** 

Publication Release Date: 7/29/2014 Reliability Engineering Department





# ~ INTRODUCTION ~

W25Q64FW and W25Q32FW are a family of 32M-bit through 64M-bit Serial Flash memories fabricated with 58nm 1.8V process technology and dual- poly- triple-metal (DPTM) high performance CMOS process.

According to Winbond's product family qualification methodology, the product with lager chip size could be used as the test vehicle for the product family qualification. Besides, W25Q64FW and W25Q32FW are manufactured by same technology. Therefore, we conclude that W25Q64FW and W25Q32FW do pass product qualification.

We Deliver



# ~SUMMARY~

W25Q64FW for 8-SOP 208 mil passed the reliability items as follows:

ि∂. Dynamic Early Fail Rate	: 0/3000 pcs
₽.High Temp. Operating	: 0/231 pcs
母. Data Retention	: 0/231 pcs
h. Endurance Cycling with Data Retention	: 0/231 pcs
₽. Pre-Condition Test	: 0/924 pcs
₽. High Temp. Storage Life Test	: 0/231 pcs
₽. Pressure Cooker Test	: 0/231 pcs
<sup>沿</sup> . Temperature Cycle Test	: 0/231 pcs
₽. Highly Accelerated Stress Test	: 0/231 pcs
母. ESD-HBM	: 0/36 pcs
母. ESD-MM	: 0/36 pcs
秒. ESD-CDM	: 0/9 pcs
₽. Latch -Up Test	: 0/18 pcs





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- 2. High Temp. Operating Life Test (HTOL)
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- 4. Non-Volatile Memory Cycling Endurance (NVCE)





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## **B. Test Results**

- 1. Pre-Condition Test
- 2. High Temp. Storage Life Test (HTSL)
- 3. Pressure Cooker Test (PCT)
- 4. Highly Accelerated Stress Testing (HAST)
- 5. Temperature Cycle Test (TCT)

## IV. ESD & LATCH-UP

#### A. Introduction

- 1. ESD
- 2. LATCH-UP

## **B. Test Results**

- 1. ESD
- 2. LATCH-UP





# I. PRODUCT DESCRIPTION A. Introduction

The W25Q64FW (64M-bit) Serial Flash memories provide a storage solution for systems with limited space, pins and power. The 25Q series offers flexibility and performance well beyond ordinary Serial Flash devices. They are ideal for code shadowing to RAM, executing code directly from Dual/Quad SPI (XIP) and storing voice, text and data. The devices operate on a single 1.65V to 1.95V power supply with current consumption as low as 4mA active and 1µA for power-down. All devices are offered in space-saving packages.

The W25Q64FW array is organized into 32,768 programmable pages of 256-bytes each. Up to 256 bytes can be programmed at a time. Pages can be erased in groups of 16 (4KB sector erase), groups of 128 (32KB block erase), groups of 256 (64KB block erase) or the entire chip (chip erase). The W25Q64FW has 4,096 erasable sectors and 256 erasable blocks respectively. The small 4KB sectors allow for greater flexibility in applications that require data and parameter storage.

The W25Q64FW supports the standard Serial Peripheral Interface (SPI), Dual/Quad I/O SPI as well as 2-clocks instruction cycle Quad peripheral interface(QPI): Serial Clock. Chip Select. Serial Data I/O0(DI),I/O1(DO),I/O2(/WP), and I/O3(/HOLD). SPI clock frequencies of up to 104MHz are supported allowing equivalent clock rates of 208MHz (104MHz x 2) for Dual I/O and 416MHz (104MHZ x 4) for Quad I/O when using the Fast Read Dual/Quad I/O and QPI instructions. These transfer rates can outperform standard Asynchronous 8 and 16-bit Parallel Flash memories. The Continuous Read Mode allows for efficient memory access with as few as 8-clocks of instruction-overhead to read a 24-bit address, allowing true XIP (execute in place) operation.





A Hold pin, Write Protect pin and programmable write protection, with top or bottom array control, provides further control flexibility. Additionally, the device supports JEDEC standard manufacturer and device ID and SFDP Register, a 64-bit Unique Serial Number and three 256-bytes Security Registers.

# **B.** Features

- New Family of SpiFlash Memories
  - W25Q64FW: 64M-bit / 8M -byte
  - Standard SPI: CLK,/CS,DI,DO,/WP,/Hold
  - Dual SPI: CLK,/CS,IO0,IO1,/WP,/Hold
  - Quad SPI: CLK,/CS,IO0,IO1,IO2,IO3
  - QPI: CLK, /CS,IO0,IO1,IO2,IO3
  - Software & Hardware Reset
- Highest Performance Serial Flash
  - 104MHz Standard/Dual/Quad SPI clocks
  - 208/416MHz equivalent Dual/Quad SPI
  - 50MB/S continuous data transfer rate.
  - More than 100,000 erase/write cycles
  - More than 20-year data retention
- Efficient "Continuous Read Mode" and QPI Mode
  - Continuous Read with 8/16/32/64-Byte Wrap
  - As few as 8 clocks to address memory
  - Quad Peripheral interface (QPI) reduces instruction overhead
  - Allows true XIP(excute in place) operation
  - Outperforms X16 Parallel Flash
- Low Power, Wide Temperature Range
  - Single 1.65 to 1.95V supply
  - 4mA active current, <1µA Power-down (typ.)</li>
  - -40° C to +85°C operating range



- Flexible Architecture with 4KB sectors
  - Uniform Sector/Block Erase (4K/32K/64K -Byte)
  - Program 1 to 256 bytes per programable page
  - Erase/Program Suspend & Resume
- Advanced Security Features
  - Software and Hardware Write-Protect
  - Power Supply Lock-Down and OTP protection
  - Top/Bottom, Complement array protection
  - Individual Block/Sector array protection
  - 64-Bit Unique ID for eatch device
  - 4X 256-Byte Security Registers with OTP locks
  - Volatile & Non-volatile Status Register Bits
- Space Efficient Packaging
  - 8-pin SOIC/VSOP 208-mil
  - 8-pad WSON 6x5-mm/ 8x6-mm
  - 16pin SOIC 300mil (additional/RESET pin)
  - 24-ball TFBGA 8x6mm
  - Contact Winbond for KGD and other options



# **C. Function Block**





## II. LIFE TEST

## **A. Introduction**

### 1. Dynamic Early Fail Rate (EFR)

#### 1.1 SCOPE

EFR test is performed to accelerate infant mortality failure mechanisms which are thermally activated. This can be achieved by stressing the devices with bias at high temperature.

### **1.2 TEST CONDITION**

Temp ambient =  $125^{\circ}$ C, Vdd = 1.95V, dynamic stressing, Td = 168 hrs. (JEDEC74A)

#### 2. High-Temperature Operating Life Test (HTOL)

#### 2.1 SCOPE

HTOL test is performed to accelerate failure mechanisms which are thermally activated. This can be achieved by stressing the devices with bias at high temperature.

#### 2.2 TEST CONDITION

Temp ambient = 125°C, Vdd = 1.95V, dynamic stressing, Td = 1000 hrs. (JESD22-A108)

## 3. Data Retention Test (DR)

#### 3.1 SCOPE

DR test is to determine the stability of data stored in the device under high temperature environment.

#### 3.2 TEST CONDITION

Temp = 150°C, Td = 1000 hrs. (JESD22-A117)

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#### 4. Non-Volatile Memory Cycling Endurance (NVCE)

#### 4.1 SCOPE

Test product's capability to the number of Program and Erase.

#### 4.2 TEST CONDITION

JEDEC-STD-JESD 47 Room Temp cycling test: TD (Duration) = 1K, 10K, 100K cycles on 100:10:1 memory size. Vcc = 1.95V Pattern = 00, FF, CHKBD, CHKBD\

Low temp data retention (LTDR): Dynamic operation life test at room temp. TD (Duration) = 500 hrs Vcc = 1.95V Apply dynamic pattern.

 $85^{\circ}$ C cycling test: TD (Duration) = 1K, 10K, 100K cycles on 100:10:1 memory size. Vcc = 1.95V Pattern = 00, FF, CHKBD, CHKBD\

High temp data retention (HTDR): Bake at 125 °C TD (Duration) = 10 hrs for 100K cycling, 100 hrs for 10K and 1K cycling.



# **B. Test Results**

## 1. Dynamic Early Fail Rate (EFR)

RUN	Lot No	168 Hrs	Remark
#1	63507V300	0/1000	
#2	63494S500	0/1000	
#3	63494U700	0/1000	

## 2. High-Temperature Operating Life Test (HTOL)

### 2.1 SUMMARY TABLE

RUN	Lot No	500 Hrs	1000 Hrs	Remark
#1	63507V300	0/77	0/77	
#2	63494S500	0/77	0/77	
#3	63494U700	0/77	0/77	

\*Criteria : Acc/Rej = 0/1



2.2 FAILURE RATE CALCULATION

$$F.R.(T) = \frac{X^2(1 - CL, 2N + 2)}{2EDH}$$

WHERE  $X^2$ : CHI-SQUARE Function CL: Confidence Level

N : No of Failures EDH: Equivalent Device Hour

Test	Dev. Hours	Equiv. Dev.	No. of	Failure
ltem	at	Hours at	Failure	Rate
	Tj=121.1°C	Tj=55°C		at 55°C
HTOL	231000	237017060	0	3.87
				FIT

Based on CL = 60% and Activation Energy = 1.1 eV

 $Tj = Ta + Pd \bullet \theta ja$ 

Where: Tj= junction temp, Ta=125°C (ambient temp)

Pd=12.48mW (power dissipated on the device)

Θja=94.7℃/W (thermal resistance from junction to ambient)

#### 3. Data Retention Test (DR)

RUN	Lot No	500 Hrs	1000 Hrs	Remark
#1	63507V300	0/77	0/77	
#2	63494S500	0/77	0/77	
#3	63494U700	0/77	0/77	

\*Criteria : Acc/Rej = 0/1.





4. Non-Volatile Memory Cycling Endurance (NVCE)
4.1 Room temp 1k~100k cycling with Data Retention

RUN	Lot No	RT cycling:	LTDR-	Remark
		1K~100K	500 HRs	
#1	63507V300	0/38	0/38	
#2	63494S500	0/38	0/38	
#3	63494U700	0/38	0/38	

\*Criteria: Acc/Rej = 0/1.

### 4.2 85 °C 1k~100k cycling with Data Retention

RUN	Lot No	85°C cycling: 1K~100K	HTDR- 10 HRs	HTDR- 100 HRs	Remark
#1	63507V300	0/39	0/39	0/39	
#2	63494S500	0/39	0/39	0/39	
#3	63494U700	0/39	0/39	0/39	

\*Criteria: Acc/Rej = 0/1.





## **III. ENVIRONMENTAL TESTS**

## **A. Introduction**

#### **1. Pre-condition Test**

#### 1.1 SCOPE

Pre-condition Test is to measure the resistance of SMD (Surface Mount Devices) to the storage environment at the customer site and to thermal stress created by IR reflow.

## 1.2 TEST CONDITION

Step 1: TCT (-65°C/150°C, 5 cycles) Step 2: Bake (125°C, 20 hours) Step 3: Soak (30°C/60%RH, 192 hours) Step 4: IR, 3 passes (JEDEC 020 D).

### 2. High Temperature Storage Life Test (HTSL)

#### 2.1 SCOPE

HTSL test is to determine the stability of the device in high temperature environment.

#### 2.2 TEST CONDITION

Temp = 150°C, Td = 1000 hrs. (JESD22-A103)

#### 3. Pressure Cooker Test (PCT)

#### 3.1 SCOPE

PCT is to evaluate the device resistance to moisture penetration.

#### **3.2 TEST CONDITION**

Ta = 121°C, RH = 100%, P = 2 atm, Td = 168 Hrs. (JESD22-A102-A)





#### 4. Highly Accelerated Stress Testing (HAST)

#### 4.1 SCOPE

HAST is to evaluate the reliability of non hermetic packaged solid-state device in humid environments.

#### **4.2 TEST CONDITION**

Ta = 130°C, Vdd=1.95V, RH% = 85%, P = 2 atm, Td = 168 Hrs. (JESD22-A110)

#### 5. Temperature Cycle Test (TCT)

#### 5.1 SCOPE

TCT is to evaluate the resistance of device to environmental temperature change.

#### **5.2 TEST CONDITION**

-65°C / 15min, transfer time 1min, +150 °C/15min, 500 cycles. (JESD22-A104)





# **B. Test Result**

#### 1. Pre-condition Test

Run	Lot No	Result	Remark
#1	63507V300	0/308	
#2	63494S500	0/308	
#3	63494U700	0/308	

\*Criteria : Acc/Rej = 0/1.

### 2. High Temperature Storage Life Test (HTSL)

RUN	Lot No	500 Hrs	1000 Hrs	Remark
#1	63507V300	0/77	0/77	
#2	63494S500	0/77	0/77	
#3	63494U700	0/77	0/77	

\*Criteria : Acc/Rej = 0/1

## 3. Pressure Cooker Test (PCT)

Run	Lot No	168 Hrs	Remark
#1	63507V300	0/77	
#2	63494S500	0/77	
#3	63494U700	0/77	

\*Criteria : Acc/Rej = 0/1.



## 4. Highly Accelerated Stress Testing (HAST)

Run	Lot No	168 Hrs	Remark
#1	63507V300	0/77	
#2	63494S500	0/77	
#3	63494U700	0/77	

\*Criteria : Acc/Rej = 0/1.

### 5. Temperature Cycle Test (TCT)

Run	Lot No	500 Cycles	Remark
#1	63507V300	0/77	
#2	63494S500	0/77	
#3	63494U700	0/77	

\*Criteria : Acc/Rej = 0/1.





# **IV. ESD AND LATCH-UP**

# **A. Introduction**

1. ESD

## 1.1 SCOPE

ESD test is to evaluate the immunity of device to electrostatic discharge.

## **1.2 TEST CONDITION**

Human Body Model (HBM): JESD22-A114C.01 Machine Model (MM): EIA/JESD22-A115-A. Charge Device Model (CDM): JESD22-C101-C.

# 2. Latch-Up

# 2.1 SCOPE

Latch-Up test is to evaluate the immunity of the devices to latch-up.

# 2.2 TEST CONDITION

JEDEC STD 78, Temp = 25 °C, VDD = Max. Operating Voltage





# **B. Test Results**

#### 1. ESD

#### 1.1 Human Body Model

Run	LOT#	POSITIVE	NEGATIVE	Remark
#1	63507V300	0/6	0/6	
#2	63494S500	0/6	0/6	
#3	63494U700	0/6	0/6	

\*Criteria : Acc/Rej = 0/1.

\*| SPEC | : >2KV

#### 1.2. Machine Model

Run	LOT#	POSITIVE	NEGATIVE	Remark
#1	63507V300	0/6	0/6	
#2	63494S500	0/6	0/6	
#3	63494U700	0/6	0/6	

\*Criteria : Acc/Rej = 0/1.

\*| SPEC | : >200 V

#### 1.3. Charge Device Model

Run	LOT#	POSITIVE / NEGATIVE	Remark
#1	63507V300	0/3	
#2	63494S500	0/3	
#3	63494U700	0/3	

\*Criteria : Acc/Rej = 0/1.

\*| SPEC | : >750V



### 2. Latch-Up

Run	LOT#	POSITIVE	NEGATIVE	Remark
#1	63507V300	0/3	0/3	
#2	63494S500	0/3	0/3	
#3	63494U700	0/3	0/3	

\*Criteria : Acc/Rej = 0/1.

\*| SPEC. | : I-Test > 200mA

Vsupply over voltage Test>1.5x max supply voltage



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# **Hazardous Substances Check List**

Raw material name: W25Q32FWZPIG

Element	Specification	Measured Data	Result
Cd (Cadmium, 鎘)	< 20ppm	N.D.	PASS
Pb (Lead, 鉛)	< 700ppm	N.D.	PASS
Hg (Mercury, 汞)	< 200ppm	7 ppm	PASS
Cr (Chromium, 鉻)	< 700ppm	3 ppm	PASS
Br (Bromine, 溴)	< 250ppm	25 ppm	PASS
Cl (Chlorine, 氯)	< 630ppm	N.D.	PASS
Sb (Antimony, 绨)	< 700ppm	15 ppm	PASS

Conclusion: Accept D Reject

EP D Y Engineer: ter

Date: 2014/08/06