THIRD ANGLE PROJ. 🕀 🖯 MATERIALS AND FINISHES: BODY - PHOSPHOR BRONZE, NICKEL PLATING SHELL, WASHER & FERRULE - BRASS, NICKEL PLATING CONTACT - BRASS, GOLD PLATING

REVISIONS DESCRIPTION DATE ECN APPR PRELIMINARY RELEASE Α 29-May-19 11722 SV

SPRING - BeCu, NICKEL PLATING ELECTRICAL:

A. IMPEDANCE: 50 OHM

INSULATOR - PTFÉ GASKET - RUBBER, RED

B. FREQUENCY RANGE: DC - 12.4 GHz

RETAINING RING - BRASS, NICKEL PLATING

C. RETURN LOSS (VSWR): I.20 MAX. @ DC - 4 GHz 1.30 MAX. @ 4 - 12.4 GHz

D. DIELECTRIC WITHSTANDING VOLTAGE: 1500 VRMS, MIN.

MECHANICAL:

A. DURABILITY: 500 CYCLES MIN.

B. TEMPERATURE RANGE: -65° C TO 165° C

A. QUANTITY: SINGLE PACK

B. MARKING: BAG TO BE MARKED

"AMPHENOL, 31-6861, AND DATE CODE"

5. CABLE ASSEMBLY INSTRUCTIONS:

A. TRIM CABLE AS SHOWN.

B. SLIDE FERRULE AND INSULATOR DISC ONTO CABLE.

C. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.

D. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.

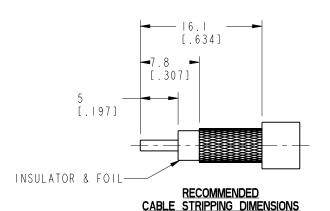
E. CRIMP FERRULE OVER BRAID WITH .255" HEX DIE.

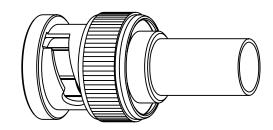
SHOWS CABLE ENTRY DIMENSIONS.

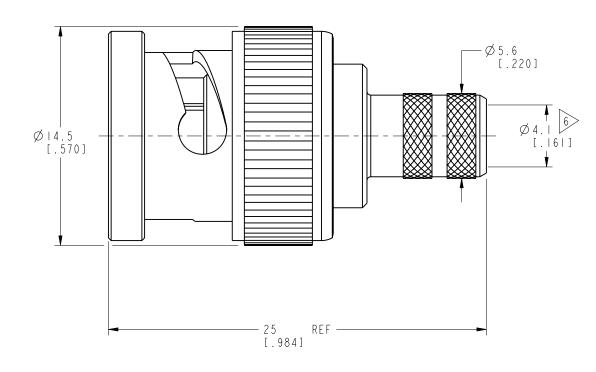
<0.5mm 0.5 - 6mm

 $\pm\,$ 0 . I mm

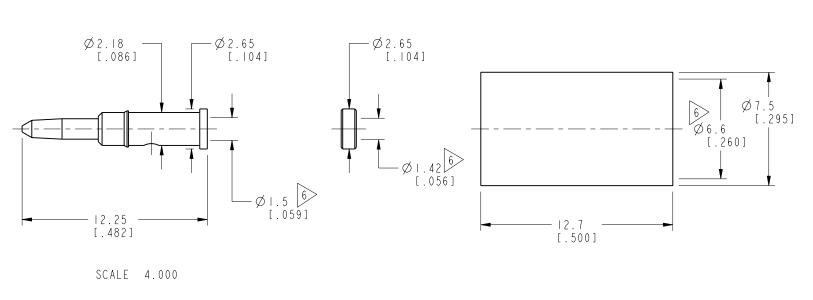
 $\pm$  0.05mm







ANGLES



## **CUSTOMER OUTLINE DRAWING**

ITEM NO

PART NO.

REV

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

31-6861

31-6861

DRAWN TITIF MATERIAL DATE Amphenol RF SEE NOTES W.ZENG BNC CRIMP PLUG 10-Jun-19 ENGINEER DATE FOR LMR-240 CABLE www.amphenolrf.com S.DUAN 13-Jun-19 APPROVED DATE DRAWING NO. 31-6861 SCALE: 2.0:1.0 | SHEET 2 OF 2

DWG SIZE

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:

6 - 30mm 30 - 120mm ±0.2mm ± 0.3mm

REFERENCE EAR# 8558 REF: 112533 S.HSIEH 13-Jun-19 CONFIGURATION LEVEL: In Work CAD FILE FINISH