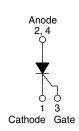
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## Thyristor, Surface Mount, Phase Control SCR, 16 A





D<sup>2</sup>PAK (TO-263AB)

PRIMARY CHARACTERISTICS						
I <sub>T(AV)</sub>	16 A					
V <sub>DRM</sub> /V <sub>RRM</sub>	800 V, 1200 V					
$V_{TM}$	1.25 V					
I <sub>GT</sub>	45 mA					
T <sub>J</sub>	-40 to +125 °C					
Package	D <sup>2</sup> PAK (TO-263AB)					
Circuit configuration	Single SCR					

#### **FEATURES**

- Meets MSL level 1, per J-STD-020, LF maximum peak of 245 °C
- Designed and qualified according JEDEC®-JESD 47



# COMPLIANT

## HALOGEN FREE

#### **APPLICATIONS**

- · Input rectification (soft start)
- Vishay input diodes, switches and output rectifiers which are available in identical package outlines

#### **DESCRIPTION**

The VS-25TTS...S-M3 high voltage series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation technology used has reliable operation up to 125 °C junction temperature.

OUTPUT CURRENT IN TYPICAL APPLICATIONS								
APPLICATIONS SINGLE-PHASE BRIDGE THREE-PHASE BRIDGE UNITS								
NEMA FR-4 or G10 glass fabric-based epoxy with 4 oz. (140 μm) copper	3.5	5.5						
Aluminum IMS, R <sub>thCA</sub> = 15 °C/W 8.5 13.5								
Aluminum IMS with heatsink, R <sub>thCA</sub> = 5 °C/W	16.5	25.0						

#### Note

• T<sub>A</sub> = 55 °C, T<sub>J</sub> = 125 °C, footprint 300 mm<sup>2</sup>

MAJOR RATINGS AND CHARACTERISTICS								
PARAMETER	TEST CONDITIONS	VALUES	UNITS					
I <sub>T(AV)</sub>	Sinusoidal waveform	16	۸					
I <sub>RMS</sub>		25	А					
V <sub>RRM</sub> /V <sub>DRM</sub>		800 to 1200	V					
I <sub>TSM</sub>		350	А					
V <sub>T</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V					
dV/dt		500	V/µs					
dl/dt		150	A/µs					
TJ		-40 to +125	°C					

VOLTAGE RATINGS								
PART NUMBER	V <sub>RRM</sub> , MAXIMUM PEAK REVERSE VOLTAGE V	V <sub>DRM</sub> , MAXIMUM PEAK DIRECT VOLTAGE V	I <sub>RRM</sub> /I <sub>DRM</sub> , AT 125 °C mA					
VS-25TTS08S-M3	800	800	10					
VS-25TTS12S-M3	1200	1200	10					



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ABSOLUTE MAXIMUM RATINGS									
PARAMETER	SYMBOL	TEC	TEST CONDITIONS			UNITS			
PARAMETER	STINIBUL	STRIBOL TEST CONDITIONS				UNITS			
Maximum average on-state current	I <sub>T(AV)</sub>	T <sub>C</sub> = 93 °C, 180° c	onduction half sine wave	16					
Maximum RMS on-state current	I <sub>RMS</sub>			2	:5	Α			
Maximum peak, one-cycle,	ı	10 ms sine pulse,	rated V <sub>RRM</sub> applied	30	00	_ ^			
non-repetitive surge current	I <sub>TSM</sub>	10 ms sine pulse,	no voltage reapplied	3	50				
Maximum 12t for fusing	l <sup>2</sup> t	10 ms sine pulse,	rated V <sub>RRM</sub> applied	4	50	A <sup>2</sup> s			
Maximum I <sup>2</sup> t for fusing	1-1	10 ms sine pulse,	no voltage reapplied	630		A-S			
Maximum I <sup>2</sup> √t for fusing	I <sup>2</sup> √t	t = 0.1 ms to 10 ms, no voltage reapplied			00	A²√s			
Maximum on-state voltage drop	$V_{TM}$	16 A, T <sub>J</sub> = 25 °C	16 A, T <sub>J</sub> = 25 °C			V			
On-state slope resistance	r <sub>t</sub>	T <sub>J</sub> = 125 °C		2.0	mΩ				
Threshold voltage	V <sub>T(TO)</sub>	$V_{T(TO)} \qquad 1J = 123 G \qquad 1.0$		.0	V				
Maximum reverse and direct leakage current	1 /1	T <sub>J</sub> = 25 °C	V = rated V = A/	0	.5				
Maximum reverse and direct leakage current	I <sub>RM</sub> /I <sub>DM</sub>	T <sub>J</sub> = 125 °C	$V_R$ = rated $V_{RRM}/V_{DRM}$	1	0				
Holding current	I <sub>H</sub>	VS-25TTS08, VS-25TTS12	Anode supply = 6 V, resistive load, initial $I_T$ = 1 A, $T_J$ = 25 °C	- 150		mA			
Maximum latching current	ΙL	Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C			200				
Maximum rate of rise of off-state voltage	dV/dt	$T_J = T_J$ max., linear to 80 %, $V_{DRM} = R_g - k = open$			500				
Maximum rate of rise of turned-on current	dl/dt				150				

TRIGGERING									
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS					
Maximum peak gate power	P <sub>GM</sub>		8.0	W					
Maximum average gate power	P <sub>G(AV)</sub>		2.0	VV					
Maximum peak positive gate current	+ I <sub>GM</sub>		1.5	Α					
Maximum peak negative gate voltage	- V <sub>GM</sub>		10	V					
		Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C	60						
Maximum required DC gate current to trigger	I <sub>GT</sub>	Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	45	mA					
		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	20						
		Anode supply = 6 V, resistive load, T <sub>J</sub> = - 10 °C	2.5						
Maximum required DC gate voltage to trigger	$V_{GT}$	Anode supply = 6 V, resistive load, T <sub>J</sub> = 25 °C	2.0	V					
		Anode supply = 6 V, resistive load, T <sub>J</sub> = 125 °C	1.0	V					
Maximum DC gate voltage not to trigger	$V_{GD}$	T 105 °C V reted value	0.25						
Maximum DC gate current not to trigger	$I_{GD}$	T <sub>J</sub> = 125 °C, V <sub>DRM</sub> = rated value	2.0	mA					

SWITCHING									
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS					
Typical turn-on time	t <sub>gt</sub>	T <sub>J</sub> = 25 °C	0.9						
Typical reverse recovery time	t <sub>rr</sub>	T 105 °C	4	μs					
Typical turn-off time	tq	T <sub>J</sub> = 125 °C	110						

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THERMAL AND MECHANICAL SPECIFICATIONS									
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS					
Maximum junction and storage temperature range	T <sub>J</sub> , T <sub>Stg</sub>		-40 to +125	°C					
Maximum thermal resistance, junction to case	R <sub>thJC</sub>	DC operation	1.1	°C/W					
Typical thermal resistance, junction to ambient (PCB mount)	R <sub>thJA</sub> <sup>(1)</sup>		40	C/VV					
Approximate weight			2	g					
Approximate weight			0.07	OZ.					
Mayling daving		Case style D <sup>2</sup> PAK (TO-263AB)	25TTS08S						
Marking device		Case style D-PAK (TO-263AB)	25TTS12S						

#### Note

<sup>(1)</sup> When mounted on 1" square (650 mm²) PCB of FR-4 or G-10 material 4 oz. (140 µm] copper 40 °C/W. For recommended footprint and soldering techniques refer to application note #AN-994

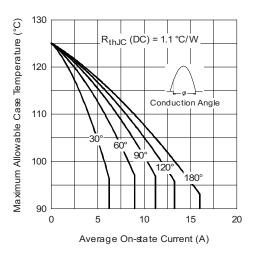


Fig. 1 - Current Rating Characteristics

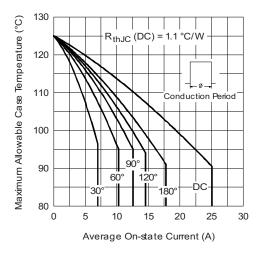


Fig. 2 - Current Rating Characteristics

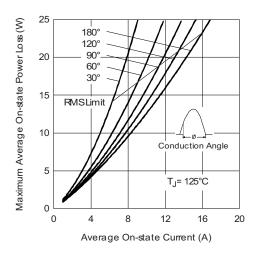


Fig. 3 - On-State Power Loss Characteristics

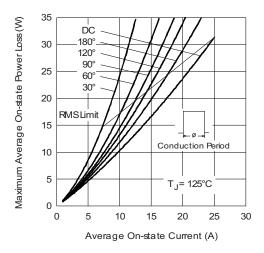


Fig. 4 - On-State Power Loss Characteristics

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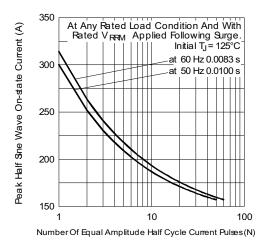


Fig. 5 - Maximum Non-Repetitive Surge Current

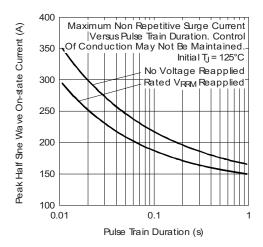


Fig. 6 - Maximum Non-Repetitive Surge Current

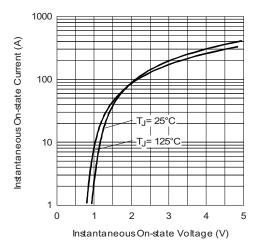


Fig. 7 - On-State Voltage Drop Characteristics

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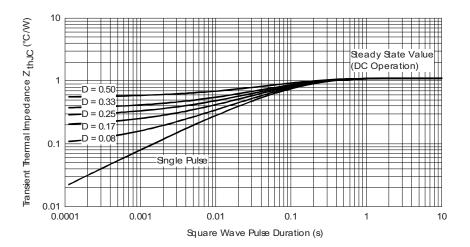


Fig. 8 - Gate Characteristics

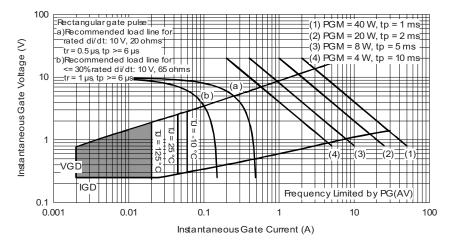
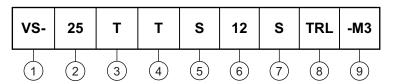


Fig. 9 - Thermal Impedance Z<sub>thJC</sub> Characteristics

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#### **ORDERING INFORMATION TABLE**

**Device code** 



- Vishay Semiconductors product
- 2 Current rating (25 = 25 A)
- T = single thyristor
- 4 Package:
  - $T = D^2PAK (TO-263AB)$
- 5 Type of silicon:
- S = standard recovery rectifier 08 = 800 V

  Voltage rating: voltage code x 100 = V<sub>RRM</sub> 12 = 1200 V
- 7 S = surface mountable
- 8 • None = tube
  - TRL = tape and reel (left oriented)
  - TRR = tape and reel (right oriented)
- 9 -M3 = halogen-free, RoHS-compliant, and terminations lead (Pb)-free

ORDERING INFORMATION (Example)									
PREFERRED P/N	BASE QUANTITY	PACKAGING DESCRIPTION							
VS-25TTS08S-M3	50	Antistatic plastic tubes							
VS-25TTS08STRL-M3	800	13" diameter plastic tape and reel							
VS-25TTS08STRR-M3	800	13" diameter plastic tape and reel							
VS-25TTS12S-M3	50	Antistatic plastic tubes							
VS-25TTS12STRL-M3	800	13" diameter plastic tape and reel							
VS-25TTS12STRR-M3	800	13" diameter plastic tape and reel							

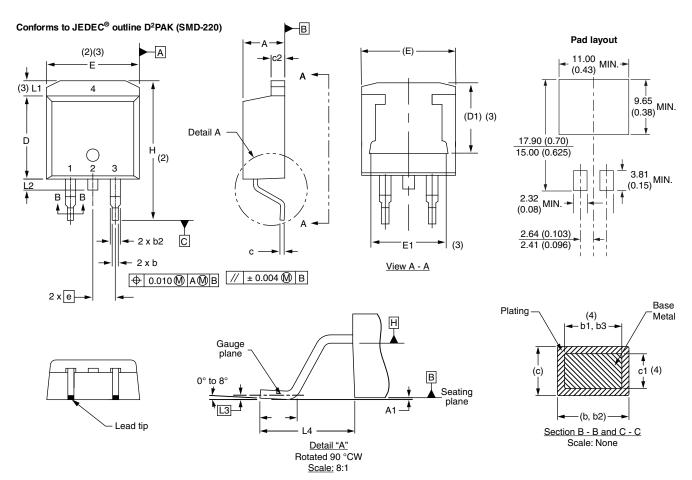
LINKS TO RELATED DOCUMENTS					
Dimensions <u>www.vishay.com/doc?96164</u>					
Part marking information	www.vishay.com/doc?95444				
Packaging information	www.vishay.com/doc?96424				



## Vishay Semiconductors

## D<sup>2</sup>PAK

#### **DIMENSIONS** in millimeters and inches



SYMBOL	MILLIMETERS		INC	HES	NOTES	NOTES	SYMBOL	MILLIM	ETERS	INC	HES	NOTES
STWIBOL	MIN.	MAX.	MIN.	MAX.	NOTES		STWBOL	MIN.	MAX.	MIN.	MAX.	NOTES
Α	4.06	4.83	0.160	0.190			D1	6.86	8.00	0.270	0.315	3
A1	0.00	0.254	0.000	0.010			Е	9.65	10.67	0.380	0.420	2, 3
b	0.51	0.99	0.020	0.039			E1	7.90	8.80	0.311	0.346	3
b1	0.51	0.89	0.020	0.035	4		е	2.54	BSC	0.100	BSC	
b2	1.14	1.78	0.045	0.070			Н	14.61	15.88	0.575	0.625	
b3	1.14	1.73	0.045	0.068	4		L	1.78	2.79	0.070	0.110	
С	0.38	0.74	0.015	0.029			L1	-	1.65	-	0.066	3
c1	0.38	0.58	0.015	0.023	4		L2	1.27	1.78	0.050	0.070	
c2	1.14	1.65	0.045	0.065			L3	0.25	BSC	0.010	BSC	
D	8.51	9.65	0.335	0.380	2		L4	4.78	5.28	0.188	0.208	

#### Notes

- (1) Dimensioning and tolerancing per ASME Y14.5 M-1994
- (2) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outmost extremes of the plastic body
- (3) Thermal pad contour optional within dimension E, L1, D1 and E1
- (4) Dimension b1 and c1 apply to base metal only
- (5) Datum A and B to be determined at datum plane H
- (6) Controlling dimension: inches
- (7) Outline conforms to JEDEC® outline TO-263AB

Revision: 13-Jul-17 Document Number: 96164



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